



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-600
Job Sheet R179819



5083255

Part No: PC250-600

Job Qty: 1 ea

Part Name: Bell Crank



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 6/26/18

Created By: Jesse White

Type: Rework

Description:

Note: DWG PC250-600A REV 2 IPP REV A 18.06.21 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Machining-3		
170	Outsource	1 pcs	6/26/18	6/26/18	0.00	0.00	Outsource15		
180	Packaging	1 pcs	6/26/18	6/26/18	0.00	0.00	Packaging2		
190	QC	1 pcs	6/26/18	6/26/18	0.00	0.00	QC6		
200	Packaging	1 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3-1		
210	QC21-SA	1 Ea	6/26/18	6/26/18	0.00	0.00	QC21		

Part Op 170 - Issue P/O to GROUPE ALTECH: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate
Descriptions: .0004- .0006 -Bake after plating -Material type; -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-600AP	Bell Crank Assembly	1 pcs (1 ea)	90-Start up Operation	5029562

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PC250-600AP	1	2	0

Part Specifications

Specifications could not be found.

Plex 6/22/18 9:04 AM dart.white.jesse

Must be pulled on R179822
See Attached



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-600A
Job Sheet R179822



Part No: PC250-600A

Job Qty: 1 ea

Part Name: Bell Crank Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 6/26/18

Created By: Jesse White

Type: Rework

Description:

Note: DWG PC250-600A REV 2 IPP REV A 18.06.21 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/26/18	0.00	0.00	Start Up Small Fab-2		
130	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		6/26/18	0.00	0.00	QC21		

Rework: A/tech P0040308 - C-18-6-22

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-600	Bell Crank	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PC250-600	1	1	0

Part Specifications

Specifications could not be found.

Plex 6/22/18 9:17 AM dart.white.jesse

Must pull R179819



Container No: S083255



Part: PC250 - 600

Job No: R179819

Serial No/Batch: S083255

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/10/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040308**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040308
PO Date: 6/22/18
Due Date: 7/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176842	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
2	176991	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
	176989			Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
Sub Total:						2	0	2		\$150.00

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	R179819	PC250-600	Bell Crank -Issue P/O to GROUPE ALTECH: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Material type; -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
8	178860	RBW6420G00131-8G-1	Base Welded Assy -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Material type; 4140 -Certificate of Conformity is required	Firmed	7/4/18	6 pcs	0 pcs	6 pcs	\$37.50/pcs	\$225.00
Grand Total:									\$1,290.00	
Order Notes										
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

DA:
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Plex 6/29/18 12:34 PM dart.tsimiklis.chrisoula

CT.



Certificat de Conformité / Certificate of Compliance

(010559-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010559- 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
06-Jul-2018		Jessie Boisvert		040308				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
4	PC250-700 Rev.	PC250-700 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL-200 CH	1	1	0	0	0
5	C10-10-1 Rev.	C10-10-1 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL STEEL CH	4	4	0	0	0
7	PC250-600 Rev.	PC250-600 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL STEEL CH	1	1	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.